

**Sivoia QED™
Roller 64™
Fascia and
Top/Back Cover**

Installation
Instructions

Sivoia QED™ | Roller 64™ Fascia and Top/Back Cover

Installation Instructions

Tools Required:

Tape Measure
Wire Cutter/Stripper
Pliers
#2 Phillips Screwdriver

1/4" Hex-Head Driver
Level
Power Drill

Notes:

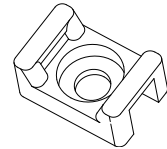
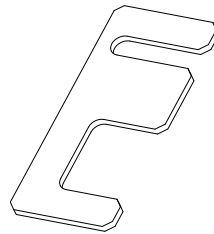
- 1) Complete wiring and programming information can be found in the Sivoia QED Wire and Programming Guide, P/N 045-038 or at www.lutron.com.
- 2) The Electronic Drive Unit (EDU) will need to be powered to complete installation.

Box Contents:

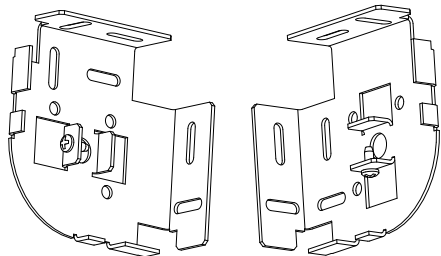
Sivoia QED™ Roller 64



(2) Bracket Leveling Spacer (2) Cable Tie Anchor



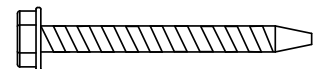
Fascia Brackets with Retaining Screws



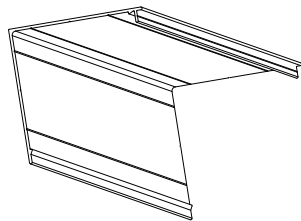
(1) 7 Pin Terminal Block



(5) Mounting Screws
(#8x1-3/4" (#8x44mm)
Hex Head Screws)



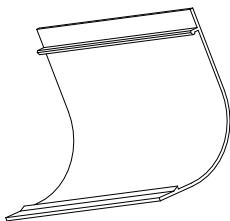
(1) Top/Back Cover (if applicable)



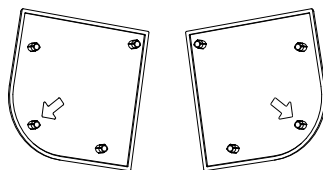
(2) 4" (102mm) Cable Ties



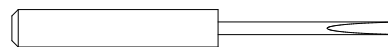
(1) Fascia



(2) Fascia Endcaps (if applicable)



(1) Screwdriver



(1) Programming Stylus



Sivoia QED™ | Roller 64™ Fascia and Top/Back Cover

Installation Instructions (continued)

Warning: Incorrect installation can lead to severe injury, follow all installation instructions.

Notes:

- The Sivoia QED Roller 64 must be used only with window systems approved by Lutron.
- There must be a clearance of at least 1.3 feet (0.4 meters) between the fully lowered system and any permanent object.
- Installation shall be executed by a qualified electrician according to national wiring rules.
- Before shade installation, remove any unnecessary cords and disable any equipment not needed for powered operation. The Sivoia QED Roller 64 has a maximum rated operating time of 8 min.
- The Sivoia QED Roller 64 must be used only with window systems approved by Lutron, and should not be taken apart from the window system.
- **Codes:** Install in accordance with all local and national electrical codes.
- **Environment:** Ambient operating temperature: 0-40°C, 32-104°F, 0-90% humidity, non-condensing. Indoor use only.

Technical Assistance

WORLD HEADQUARTERS

Lutron Electronics Co., Inc.
7200 Suter Road
Coopersburg, PA 18036
United States
Tel: +1-610-282-3800
Fax: +1-610-282-1243

EUROPEAN HEADQUARTERS

Lutron EA Ltd.
6 Sovereign Close
London, E1W 3JF
United Kingdom
Tel: +44-(0)20-7702-0657
Fax: +44-(0)20-7480-6899

CUSTOMER SERVICE/ORDERING

UK +44-(0)20-7702-0657 –
09.00 - 18.00 GMT
USA +1-800-446-1503 –
08.00 - 20.00 EST

CUSTOMER SERVICE /E-MAIL

shadinginfo@lutron.com

TECHNICAL SUPPORT & SERVICES

USA +1-800-523-9466 –
24 hours/7 days
UK +44-(0)20-7702-0657
09.00 - 18.00 GMT

INTERNET:

www.lutron.com

ADDITIONAL LUTRON SALES OFFICES:

Germany

Tel: +49-309-710-4590
Fax: +49-309-710-4591
FREEPHONE
00800-5887 6635

France

Tel: +33-(0)1-44-70-71-86
Fax: +33-(0)1-44-70-70-97
FREEPHONE 0800-90-12-18

Spain-Madrid

Tel: +34-91-567-84-79
Fax: +34-91-567-84-78
FREEPHONE 0900-948-944

Spain-Barcelona

Tel: +34-93-496-57-42
Fax: +34-93-496-57-50
FREEPHONE 0900-948-944

Hong Kong

Tel: +852-2104-7733
Fax: +852-2104-7633

Beijing

Tel: +86-10-5877-1817
Fax: +86-10-5877-1816

Shanghai

Tel: +86-21-6288-1473
Fax: +86-21-6288-1751

Singapore

Tel: +65-6220-4666
Fax: +65-6220-4333

Japan

Tel: +81-3-5575-8411
Fax: +81-3-5575-8420

Limited Warranty

Lutron offers an 8-year limited warranty for our shading systems. Please contact customer service or visit our website for a complete warranty statement.

Lutron reserves the right to make improvements or changes to these products without prior notice. Although every attempt is made to ensure that this information is accurate and up to date, please check with Lutron to confirm product availability, the latest specifications, and suitability for your application.

These products may be covered by one or more of the following US patents:

6,983,783

and corresponding foreign patents.
US and foreign patents pending.

Lutron, the Sunburst logo, and Sivoia are registered trademarks, and Sivoia QED is a trademark of Lutron Electronics Co., Inc.

©2005 LUTRON Electronics Co., Inc.
Printed in the U.S.A.
P/N 045-108 REV. B